

## Product Handling Information Sheet

### Polystone® PVDF natural pressed

#### 1. Company

Name/Address	<b>Röchling Industrial SE &amp; Co. KG</b> Röchlingstr. 1 • 49733 Haren (Ems)/Germany (DE) • Tel. +49 5934 701-0 info@roechling-plastics.com • www.roechling.com/industrial/haren
--------------	---

#### 2. Product details

Product/Article	Technical semi-finished product or machined part
Abbreviated terms	PVDF
Material Characterisation	Semi crystalline plastic
Main Components	<ul style="list-style-type: none"> <li>polyvinylidene fluoride</li> </ul>
Components Subject to labelling	none
Classification according to REACH	Article
Notes	–

#### 3. Product characteristics

Form/State	<ul style="list-style-type: none"> <li>firm</li> </ul>
Color	natural
Odour	<ul style="list-style-type: none"> <li>nearly odourless</li> </ul>
Density	>1,75
Melting range	172 ... 175
Glass transition temperature	–
Thermal decomposition	> 350°C
Flash point	-
Ignition temperature	-

### 3. Product characteristics

Notes	–
-------	---

### 4. Danger warnings

Special Risks For Mankind And The Environment	none
---	------

Notes	–
-------	---

### 5. Handling and Storage

Handling	<ul style="list-style-type: none"> <li>• Product can be worked with conventional machines and tools.</li> <li>• Before machining the product should have room temperature and/or to be stored for min. 24h under normal climatic conditions.</li> <li>• When welding do not exceed the recommended air and tool temperatures.</li> <li>• By disregarding the instructions the staff can falls in Fluor fever (fever with flu-like symptoms).</li> <li>• At the first sign a doctor should be consulted.</li> <li>• Plant parts should be grounded.</li> <li>• Carry out processing in such a way that there is no thermal decomposition.</li> </ul>
Storage	<ul style="list-style-type: none"> <li>• horizontally</li> <li>• dry</li> <li>• protected against frost</li> <li>• protected against climatic influences</li> </ul>
Safety measures	<ul style="list-style-type: none"> <li>• In case of inhalation of decomposition products: - Take to fresh air.</li> </ul>
Shelf Life	–
Notes	–

### 6. Transport

Transport	<ul style="list-style-type: none"> <li>• Non dangerous goods according to the transport regulations.</li> <li>• Secure against slipping.</li> </ul>
Finished Product Packing	–
Notes	–

### 7. Fire – fighting measures

Suitable extinguishing agents	<ul style="list-style-type: none"> <li>• water</li> <li>• foam</li> <li>• CO<sub>2</sub></li> <li>• dry powder extinguishing agents</li> </ul>
Potential combustion products	<ul style="list-style-type: none"> <li>• hydrofluoric acid</li> <li>• CO</li> <li>• low molecular fluorocarbon</li> </ul>
Necessary protection equipment	<ul style="list-style-type: none"> <li>• Complete protection equipment for fire-brigade.</li> <li>• Use self-contained air respirators during strong smoke and steam development.</li> </ul>
Notes	Molten product has to be cooled with water. Fire residues must be collected and disposed according to the local instructions.

### 8. Removal

Recyclability	Check possibility of recycling.
EC Waste Catalog	The product is classified in accordance with the European-Waste Catalogue (EWC) as “not dangerous”.
Waste Removal	Has to be conveyed to a suitable dumping site or combustion plant in accordance with local regulations.
EC Waste Code	<ul style="list-style-type: none"> <li>• 12 01 05 plastics shavings and turnings</li> <li>• 20 01 39 plastics</li> </ul>
Notes	–

### 9. Marking and Guidelines

Marking in accordance with EEC Guideline	no labelling required
Notes	The material does not contain constituents that exhibit endocrine disrupting properties in quantities of 0.1% or more in accordance with REACH Article 57(f) or Commission Delegated Regulation (EU) 2017/2100 or Commission Delegated Regulation (EU) 2018/605.

### 10. Information about REACH



### Information about REACH

According to EC directive 1907/2006/EC (REACH), Article 3, no.3 our products are clearly defined as articles, exempt from registration. The EU regulation about chemicals no. 1907/2006 (REACH), which came into force 01 st of June 2007, prescribes Material Safety Data Sheets only for dangerous substances and preparations. According to REACH we are manufacturing articles and, therefore, not required to issue safety sheets.-

### 11. Other Information

#### Other Information

The information in this document are based on our today's knowledge and represent no affirmation of characteristics. Existing laws and regulations are to be observed by the user of our product within his own responsibility.

